

## FLEXIBLE, MOLDED EL LAMP

### ABSTRACT

A flexible EL lamp is made by depositing successive layers onto a release layer. The lamp is molded into a substantially stiffer article, leaving the lamp as a portion of a surface of the article. In one embodiment of the invention, the lamp emits light through the article. In another embodiment, the lamp emits light from the exposed portion of the surface. The EL lamp, as molded, can be substantially flat or have a three dimensional shape. The lamp is molded with or without the release layer.

5